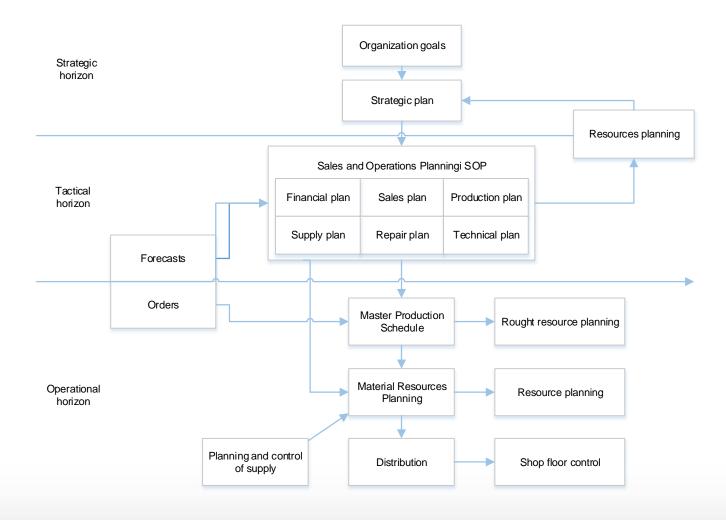


Sales and Operations planning in Polish manufacturing companies



AUTOR: PhD Eng. Michał ADAMCZAK

PLANING PROCESSES STRUCTURE



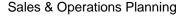


SOP DEFINITION



SOP is "a process to develop tactical plans that provide management the ability to strategically direct its businesses to achive competitive advantage on a continuous basis by integrating customer focused marketing plans for a new and existing products with the management of supply chain. The process bring together all the plans for the bussiness (sales, marketing, development, manufacturing, sourcing, and financial) into one integrated set of plans. It is performed at least once a month and is reviewed by management at an aggregate (product family) level. The process must reconcile all supply, demand, and new product plans at both the detail and aggregate levels and tie to business plan. It is definitive statement of the company's plans for the near to intermediate term, covering a horizon sufficient to plan for resources and to support the annual business planning process. Executed properly, the sales and operations planning process links the strategic plans for the business with its execution and reviews performance measurements for continuous improvement".





SOP DEFINITION

Muzumdar & Fontanella define SOP as:

"a set of business and technological processes allowing the company to match market demand to production and supply capacity in the most effective manner"



SOP role in supply chain

According to Affonso, Marcotte & Grabot (Affonso et al. 2008, p.139) a SOP plan is of huge significance for the coordination and integration of planning processes in companies, because it brings together many functional areas.





1. Sales Revenue Planning

- New Product Planning
- Sales opportunity Planning
- Revenue, Margin and profitability Planning
- Alligment to Corporate Goals

5. Management Review

- KPI Measurement
- Working CapitalGross Margin
- Inventory Turns
- Plan vs. Actual
- Forecast error
- Root Cause Analysis

4. Supply/Demand Balancing

- Product Mix
- Constraint management
- What-if Analysis
- Allocation of Demand to Supply
- Consensus

2. Demand Planning

- Demand Forecasting
- Demand Collaboration (sales, marketing, operations input)
- Demand Shaping (promotions, other events new product introduction)
- Consensus Forecasting

3. Supply planning

- Capacity Plannig (Labour leveling, resource Planning)
- Inventory Optimization
- Material Planning
- Transportation



Sales & Operations Planning

AUTOR: PhD Eng. Michal ADAMCZAK

The objectives of SOP are as follows (Gray, 2007, p. 23):

- institutionalizes management decision-making and communication, especially in the areas related to customer demand and manufacturing volumes;
- balances demand and supply in a way that meets the needs of the customer;
- shock absorbers when supply and demand are not equal;
- integrates financial and operating plans;
- links strategic plans with detailed plans and schedules;
- regulates all detailed master schedules and sales plans;
- provides "long range vision" to other more short sighted processes, especially to resolve potential long-range capacity, material and financial issues.



Stahl (Stahl, 2010, pp.35-37) distinguishes five main stages of the creation of the plan SOP:

- Step 1 data collection is of particular importance for the creation of the plan and its quality. Often companies data are collected in a non-institutionalized for at their meeting the needs of SOP is difficult. The data should be organized in a way that the possibility of making on the basis of the decision which in turn requires them to current and complete;
- Step 2 demand forecasting creating a sales plan for the next months based on the collected historical data and information from customers;
- Step 3 Planning material flow taking into account production planning, procurement, inventory held, outsourcing and resources needed to implement movement;



- Step 4 working meeting at which managers tactical level from different departments of the company they work out solutions and recommendations for the management of the enterprise; major decisions relate to: determine the best option sales plan including production plans and supplies, repairs, transfer of part of the tasks in outsourcing, to build a financial plan for the company, establish a plan meetings with the management company;
- Stage 5 a meeting of top management company the culmination of the development plan SOP. At this stage involves the chief managers of each area (a male by SOP) and the management of the company. At the meeting, managers will learn the management of the current state of the company and present the solutions developed. The task of the board is to select the best in their opinion and approval of a plan for implementation.



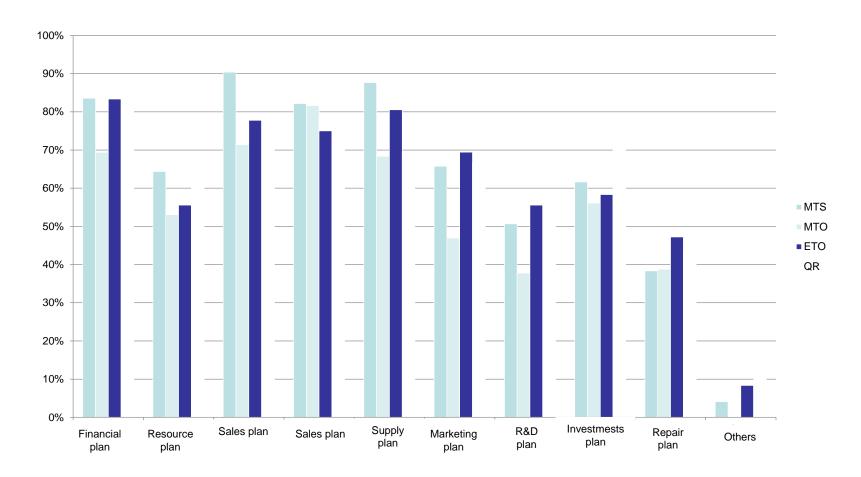
In the process of creating a plan SOP opinion L. Lapide (Lapide, 2007, p.21) should be involved interdisciplinary team, which would include experts from the areas of:

- production planning and logistics responsible for planning the production of the numbers of sales forecasts, balancing tasks of available resources and to provide information about faults or resource reserves;
- supply chain to coordinate and synchronize all plans ranging from the supply of production materials, services, energy, and distribution of products to the final customer;
- marketing decisive for the introduction of new products on the market, determining future prices, market research, customer needs, creating products to meet the needs of buyers;
- sales creating sales plans, delegating tasks sales;
- finance making all the plans in the form of monetary compilation of actual financial results planned.

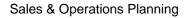




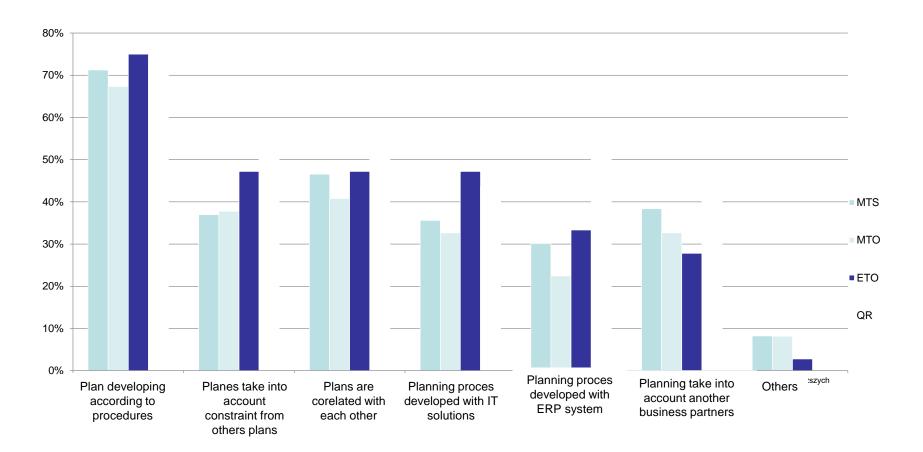
SOP - RESULTS OF SURVEY IN POLAND



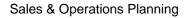




SOP - RESULTS OF SURVEY IN POLAND



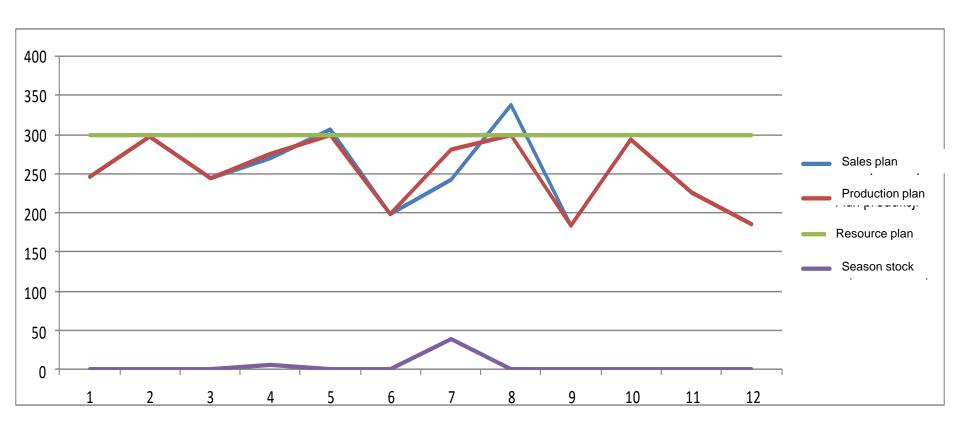




SOP - CASE STUDY

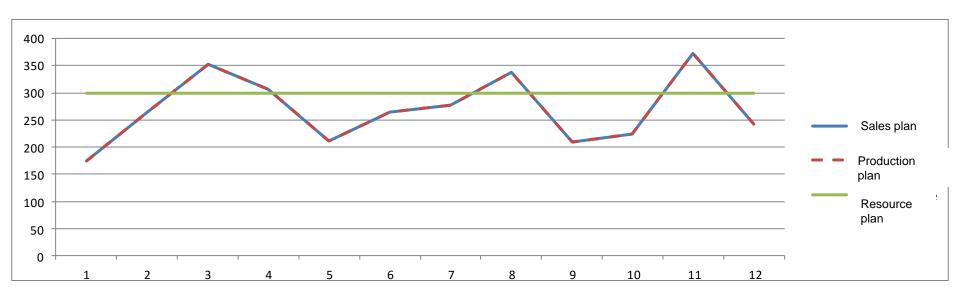


SOP - CASE STUDY





SOP - CASE STUDY





SOP – CASE STUDY







61-755 POZNAŃ UL. E. ESTKOWSKIEGO 6

Rektorat tel. 61 850 47 81 Dziekanat tel. 61 850 47 64 Księgowość tel. 61 850 47 79 Kadry tel. 61 850 47 71 fax 61 850 47 89 rektorat@wsl.com.pl www.wsl.com.pl

DZIĘKUJEMY ZA UWAGĘ